



Özel Zımpara Taşları, silindirik taşlama, puntasız taşlama, yüzey taşlama ve profil taşlama türlerinde tek ve çift taraf faturalı ve düz olmak üzere her çeşit tana iriliğinde üretilmektedir. 10 mm' den 1060 mm' ye kadar çeşitli genişlik ve deliklerde olup EKR, EKW, SC, SCG, NK, EKDR kalitesindedir. İstenilen taşın üretilmesinde müşteriden, taşın devir sayısı, malzemenin cinsi, malzemenin sertliği, soğutucu sıvı kullanıp kullanılmadığı gibi bilgiler istenir. Bu bilgiler doğrultusunda yüzey pürüzlüğüne göre kum tane irilikleri değiştirilerek istenilen yüzey kalitesi yakalanmış olur. Değişik varyasyonlarla istenilen kalitede taş üretimi gerçekleştirilir.

Special Grinding Wheels are manufactured in all grit sizes and types with single- and double-side recessed or straight, suitable for cylindrical grinding, surface grinding and profile grinding. They are manufactured in different diameters ranging between 10mm and 1060mm with materials such as EKR, EKW, SC, SCG, NK, and NKDR. Before production, information such as the RPM of the grinding wheel, type of the tool used, hardness of the material to be processed, and whether cooling fluid is used or not is requested from the customer. In the light of this information, the size of the grit to be used is modified according to the roughness of the surface to achieve the required surface quality. Through various variations, grinding wheels of any required specifications can be manufactured.

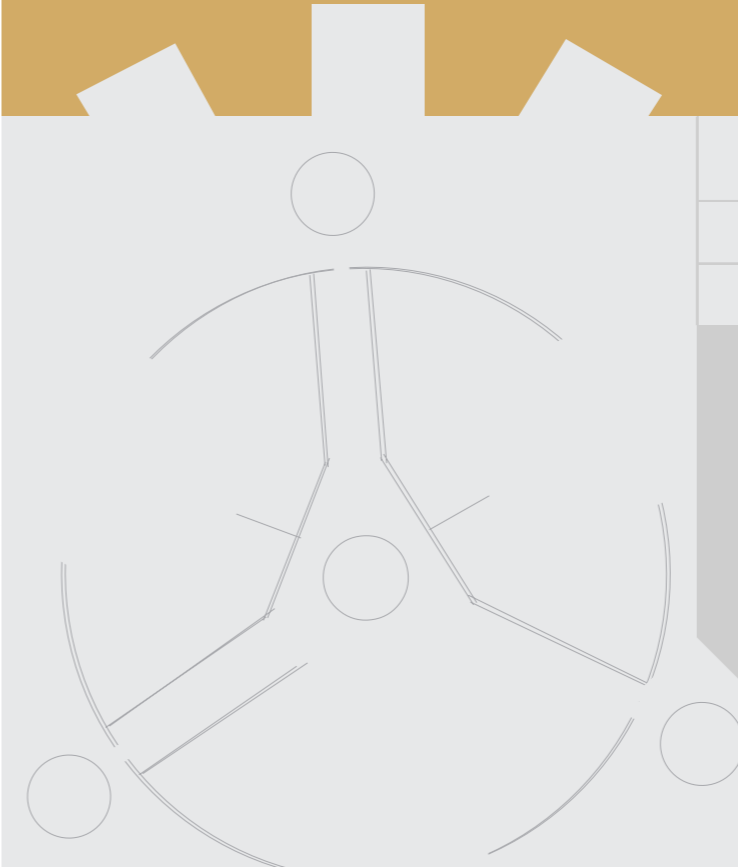
Spezielle Schleifscheiben werden in Arten von Rundschleifen, Gewindeschleifen, Flach- und Profilschleifen mit Einzel- und Doppelseiten in jeder Größe hergestellt. Sie haben verschiedene Breiten und unterschiedliche Lochgrößen von 10 mm bis zu 1060 mm und sie haben die Qualität von EKR, EKW, SC, SCG, NK, EKDR. Vor der Produktion der Schleifscheibe werden einige Informationen benötigt; wie zum Beispiel die Drehzahl, die Art des Werkzeugs, die Härte des Werkzeugs, und ob die Kühlflüssigkeit verwendet wurde oder nicht. Mit Hilfe dieser Informationen werden die Größen der Kieselstücke entsprechend der Rauheit der Oberfläche geändert und die abgezielte Oberfläche wird schließlich erreicht. Die erzielte Qualität in der Produktion von Schleifscheiben wird in unterschiedlichen Variationen verwirklicht.



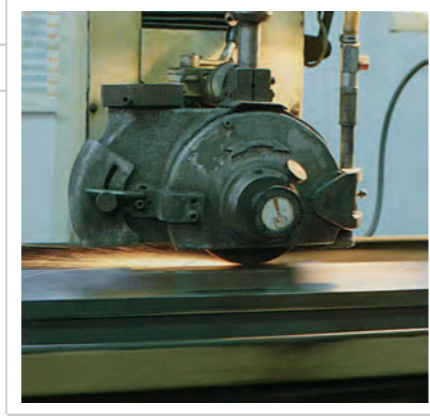
## ÖZEL ZIMPARA TAŞLARI

SPECIAL GRINDING WHEELS

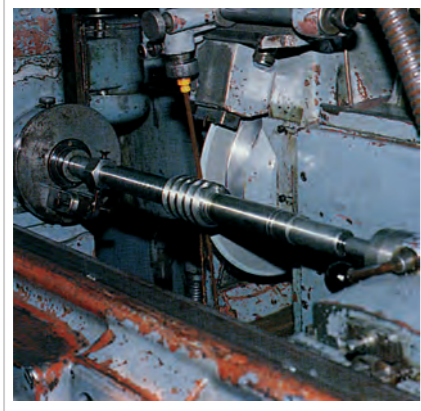
SPEZIELLE SCHLEIFSCHEIBEN



SARKAÇLI YÜZEY TAPLAMA  
RECIPROCATING SURFACE GRINDING

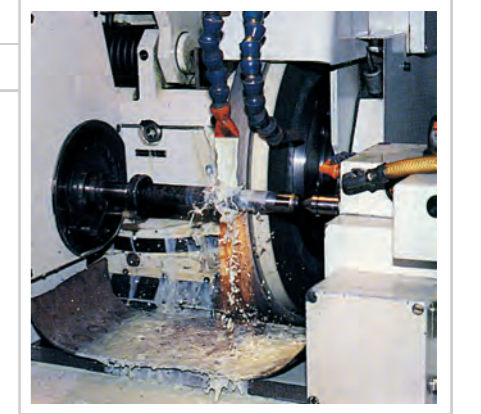


SÝLÝNDÝRÝK TAPLAMA (PUNTALAR ARASI)  
EXTERNAL CYLINDRICAL GRINDING (BETWEEN CENTERS)

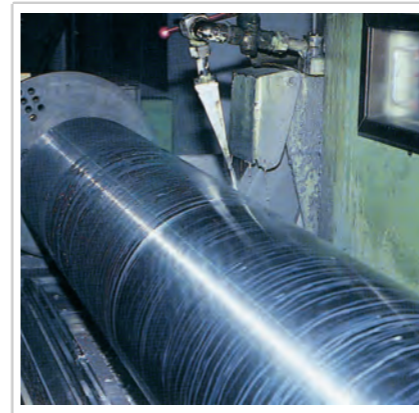
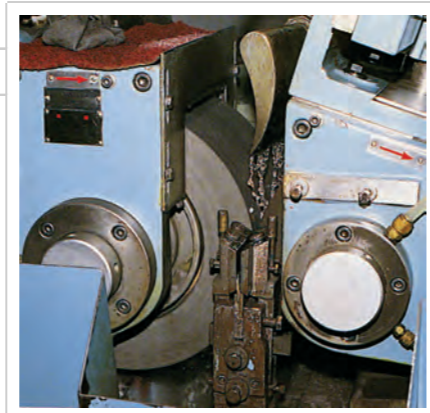


PROFÝL YÜZEY TAPLAMA  
PROFILE SURFACE GRINDING

SÝLÝNDÝRÝK TAPLAMA (PUNTALAR ARASI)  
EXTERNAL CYLINDRICAL GRINDING (BETWEEN CENTERS)



SÝLÝNDÝRÝK PUNTASIZ TAPLAMA  
CYLINDRICAL CENTERLESS GRINDING



SÝLÝNDÝR (MERDANE) TAPLAMA  
ROLLER GRINDING