



DÜZ ZİMPARA TA^aLARI

STRAIGHT GRINDING WHEELS

GERADE SCHLEIFSCHEIBEN



ÖLÇÜ - mm DIMENSIONS - mm	TANE BÜYÜKLÜĞÜ GRANULAR SIZES				Max. YPLETME HIZI 35 m/sn MAXIMUM CIRCUM FERENCIAL SPEED 35 m/sn
	Çok iri Very Coarse 24	Yri Coarse 36	Orta Medium 46	Ynce Fine 60	Max.Dönme Sayısı Max.Operation Speeds (Devir/dk) (RPM)
75x13x10		NK36P5V2	NK4605V2	NK60N5V2	8900
100x13x10		NK36P5V2	NK4605V2	NK60N5V2	6700
100x16x20		NK36P5V2	NK4605V2	NK60N5V2	6700
125x16x16		NK36P5V2	NK4605V2	NK60N5V2	5300
125x20x20	NK24Q5V2	NK36P5V2	NK4605V2		5300
150x20x20	NK24Q5V2	NK36P5V2	NK4605V2	NK60N5V2	4400
150x25x20	NK24Q5V2	NK36P5V2	NK4605V2		4400
175x20x20	NK24Q5V2	NK36P5V2	NK4605V2	NK60N5V2	3800
150x25x20	NK24Q5V2	NK36P5V2	NK4605V2	NK60N5V2	3800
200x20x20	NK24Q5V2	NK36P5V2	NK4605V2	NK60N5V2	3300
200x25x20	NK24Q5V2	NK36P5V2	NK4605V2		3300
200x32x20	NK24Q5V2	NK36P5V2	NK4605V2		3300
250x25x25	NK24Q5V2	NK36P5V2	NK4605V2		2600
250x32x25	NK24Q5V2	NK36P5V2	NK4605V2		2600
250x40x25	NK24Q5V2	NK36P5V2	NK4605V2		2600
300x32x30	NK24Q5V2	NK36P5V2	NK4605V2	NK60N5V2	2230
300x40x30	NK24Q5V2	NK36P5V2	NK4605V2	NK60N5V2	2230
300x40x40	NK24Q5V2	NK36P5V2	NK4605V2	NK60N5V2	2230
350x40x40	NK24Q5V2	NK36P5V2	NK4605V2	NK60N5V2	1900
400x40x40	NK24Q5V2	NK36P5V2	NK4605V2	NK60N5V2	1675
400x50x40	NK24Q5V2	NK36P5V2	NK4605V2	NK60N5V2	1675
450x50x50	NK24Q5V2	NK36P5V2	NK4605V2	NK60N5V2	1485
500x50x50	NK24Q5V2	NK36P5V2	NK4605V2	NK60N5V2	1340

ÖLÇÜ - mm DIMENSIONS - mm	TANE BÜYÜKLÜĞÜ GRANULAR SIZES		Max. YPLETME HIZI 35 m/sn MAXIMUM CIRCUM FERENCIAL SPEED 35 m/sn
	Orta Medium 60	Ynce Fine 80	Dönme Sayısı Operation Speeds (Devir/dk) (RPM)
125x20x20	SCG60L5V2	SCG80J5V2	5300
150x20x20	SCG60L5V2	SCG80J5V2	4400
150x25x20	SCG60L5V2	SCG80J5V2	4400
175x20x20	SCG60L5V2	SCG80J5V2	3800
175x25x20	SCG60L5V2	SCG80J5V2	3800
200x20x20	SCG60L5V2	SCG80J5V2	3300
200x25x20	SCG60L5V2	SCG80J5V2	3300
250x25x25	SCG60L5V2	SCG80J5V2	2600
250x32x25	SCG60L5V2	SCG80J5V2	2600

Üçer Zımpara'da üretilen standart zımpara taşları 15-500 mm.çapları arasında normal korund ve silisyum karbür olarak iki grupta üretilir. Normal Korund (NK) olanlar 24-36-46-60 kum tane iriliğinde ve O_P sertliğinde üretilir, genel amaçlı taş motorlarında kullanılır. Silisyum Karbürü (SCG) zımpara taşları ise 60-80 tane iriliğinde ve J-K sertliğinde üretilir, sert maden maden uçları bilemede kullanılır.

The standard grinding wheels manufactured by Üçer are manufactured in two groups, being normal corundum and silicon carbides, in diameters ranging between 15 and 500 mm . The Normal Corundum (NK) types, which are manufactured in grit sizes of 24-36-46-60 and in the hardness of O-P, are for general purpose use on grinding wheel drive motors. The grinding wheels made of Silicon Carbide (SCG) , which are manufactured in grit sizes of 60-80 and in the hardness of J-K, are used for sharpening hard metal edges.

Die Standardschleifscheiben, die von Üçer hergestellt werden, werden von Üçer in zwei Gruppen als – Normalkorund und Siliziumkarbid –produziert, deren Durchmesser zwischen 15-500 mm sind. Normalkorund (NK)-Typen welche in Korngrößen von 24-36-46-60 und in der Härte von O-P hergestellt werden, werden in allgemeinen Antriebsmotoren verwendet. Die Schleifscheiben, die aus Siliziumkarbid (SCG) , bestehen und in Korngrößen von 60-80 und in der Härte von J-K produziert werden, werden für das Schärpen von Hartmetallsitzen verwendet.

